### Safety Data Sheet

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758Version No 12December 2022SDS Reference Number 111122201This version replaces all previous versions

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**KOIL** 

| SECTION 1. Identification of      | 1.1 Product id  | entifier   |  |  |
|-----------------------------------|---|--|--|--|
| the Substance/Mixture and of      |   |  |  |  |
| the Company/Undertaking           |   |  |  |  |
|                                   | 1.2 Relevant id   | lentified uses of the substa   | ance or mixture and us   | ses advised  |
|                                   | against   |  |  |  |
|                                   | Product use: Va   | -  |  |  |
|                                   | Uses advised ag   | jainst: None.  |  |  |
|                                   | 1.3 Details of t  | he supplier of the substan   | ce or mixture  |  |
|                                   | Company: M&I  | Materials Limited, Hibernia W  | /ay, Trafford Park, Mand   | hester, M32 0ZD,   |
|                                   | UK.   |  |  |  |
|                                   |   | (0)161 864 5409.   |  |  |
|                                   | Email: apiezonte  | ch@mimaterials.com   |  |  |
|                                   | 1.4 Emergency   | / telephone  |  |  |
|                                   |   | phone: +44 (0)161 864 5439   | Э.   |  |
|                                   | Opening hours:  | 24/7.  |  |  |
|                                   | 1.5 Other com   | monte  |  |  |
|                                   |   | s Information Service: NPI   | S contact details  |  |
|                                   | Country   | Organisation/Company   | Address  | Web Address  |
|                                   | United Kingdom  | National Poisons   | Dudley Road  | www.npis.org   |
|                                   | s a   |  |  |  |
|                                   |   | Information Service  | B18 7QH Birmingham   |  |
|                                   |   | Information Service<br>(Birmingham Centre)<br>City Hospital  | B18 7QH Birmingham   |  |
|                                   |   | (Birmingham Centre)  |  | blic - you should  |
|                                   | The NPIS does n contact your gen  | (Birmingham Centre)<br>City Hospital<br>ot provide poisons information<br>eral practitioner or telephone   | on to members of the pu  |  |
|                                   | The NPIS does n   | (Birmingham Centre)<br>City Hospital<br>ot provide poisons information<br>eral practitioner or telephone   | on to members of the pu  |  |
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| SECTION 3. Composition/Information<br>on Ingredients | 3.1 Substance<br>Not applicable.  |  |  |   |
|--|---|--|--|---|
|  | 3.2 Mixture<br>Composition:   |  |  |   |
|  | Constituent   | CAS Number<br>EC Number<br>EU REACH No   | Classification   | Concentration<br>(%w/w)                                 |
|  | Residual oils (petroleum) solvent dewaxed   | 64742-62-7<br>265-166-0<br>Not applicable  | None   | >95%  |
|  | Residues (petroleum),<br>vacuum   | 64741-56-6<br>265-057-8<br>Not applicable  | None   | <5%   |
|  | All constituents are listed on th   | ne TSCA inventory.   |  |   |
|  | calling the emergency number<br>Inhalation: If inhalation of mis<br>casualty does not rapidly reco<br>Skin: Wash with soap and wa<br>Eyes: Irrigate with copious arr<br>develops.<br>Ingestion: Do not induce vom<br>4.2 Most important sympto<br>If exposed to hydrogen sulphic<br>concentration - 0.02ppm odou<br>respiratory tract irritation. | its, fumes or vapour<br>ver seek medical att<br>ter. Obtain medical a<br>nounts of water. Obtain<br>iting, obtain medical<br>oms and effects, bo<br>de fumes the effects | ention.<br>attention if irritation<br>ain medical attention<br>attention.<br>th acute and dela<br>will depend on the | develops.<br>on if irritation<br><b>yed</b><br>airborne |
|  | <b>4.3</b> Indication of any imme<br>No special treatment required.   |  |  |   |
| SECTION 5. Fire Fighting Measures                    | <ul> <li>5.1 Extinguishing media</li> <li>Suitable extinguishing media: Carbon dioxide, dry powder, foam or water fog.</li> <li>Unsuitable extinguishing media: Do not use water jets.</li> </ul>   |  |  |   |
|  | 5.2 Special hazards arising<br>Specific hazards during fire   |  |  | carbon monoxide.  |
|  |   |  |  |   |



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Any recommendation or suggestion relating to the use, storage, handling or properties of the products supplied by M&I Materials Limited or any member of its group, either in sales and technical literature or in response to a specific enquiry or otherwise, is given in good faith but it is for the customer to satisfy itself of the suitability of the product for its own particular purposes and to ensure that the product is used correctly and safely in accordance with the manufacturer's written instructions. © M&I Materials Limited.

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| SECTION 6. Accidental Release<br>Measures |  |                   |                     |                        |                  |
|---|--|-------------------|---------------------|------------------------|------------------|
|   | 6.2 Environmenta   | Interautions      |                     |                        |                  |
|   | Environmental pred   |                   | t contaminate any   | / lakes, streams, p    | onds,            |
|   | groundwater, or soil.<br>the product as thorou<br>regulations. | Avoid flushing in | to drains. In the e | event of a large sp    | illage, contain  |
|   | 6.3 Methods and  | naterial for con  | tainment and cle    | aning up               |                  |
|   | Can be wiped from s  | urfaces and resid | dues cleaned with   | water and deterg       | ent.             |
|   | 6.4 Reference to d   | other sections    |                     |                        |                  |
|   | For disposal conside   |                   |                     |                        |                  |
|   | Refer to protective m  | easures listed in | sections 7 and 8    |                        |                  |
| SECTION 7. Handling and Storage           | 7.1 Precautions for  | or safe handling  |                     |                        |                  |
|   | Advice on safe han   |                   |                     | erial to prevent bui   | ns.              |
|   | For personal protecti  | on see section 8  |                     |                        |                  |
|   |  |                   |                     |                        |                  |
|   | 7.2 Conditions for<br>Requirements for s                       |                   |                     | -                      | the closed in a  |
|   | dry, cool and well-ve  | -                 |                     |                        | -                |
|   | food, drink and anim   |                   | ·                   |                        |                  |
|   |  |                   |                     |                        |                  |
|   | 7.3 Specific end u<br>Exposure to air shou                     | · · · ·           | Opened containe     | ve should be prop      | orly recealed    |
|   | For proper and safe  |                   |                     |                        | eny resealed.    |
|   |  | •                 |                     |                        |                  |
| SECTION 8. Exposure Controls/             | 8.1 Control param  |                   |                     |                        |                  |
| Personal Protection                       | At ambient temperate   | -                 |                     |                        | es is highly     |
|   | unlikely. At high temp<br>Occupational Expo                    |                   | en sulphide may     | be released.           |                  |
|   | Component  | CAS-No.           | Value type          | Control                | Basis            |
|   |  |                   | (Form of            | parameters             |                  |
|   |  | 0.17.10.00.7      | exposure)           |                        |                  |
|   | Residual oils  | 64742-62-7        | TWA                 | No relevant<br>control | M&I<br>Materials |
|   | (petroleum)  |                   |                     | parameters             | materials        |
|   | solvent dewaxed  | 64741 56 6        | TWA                 |                        | M&I              |
|   | Residues   | 64741-56-6        | IVVA                | No relevant<br>control | M&I              |
|   | (petroleum),<br>vacuum   |                   |                     | parameters             | matorialo        |
|   |  | -                 | 8hr TWA             | 7mg/m <sup>3</sup>     | EH40             |
|   | Hydrogen   | -                 |                     | (5ppm)                 | L1140            |
|   | sulphide   |                   |                     | (Sppin)                |                  |
|   | sulphide   |                   | STEL                | 14mg/m <sup>3</sup>    |                  |



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|  | Biological occupational exposure limits: N/A  |
|--|---|
|  | Derived No Effect Level (DNEL): N/A   |
|  | Predicted No Effect Concentration (PNEC): N/A   |
|  | 8.2 Exposure controls   |
|  | Engineering measures: The extent of these protection measures depends on the  |
|  | actual risks in use.  |
|  | Personal protective equipment:  |
|  |   |
|  | Respiratory protection: Not required for normal use.  |
|  | Skin protection: Wear coveralls.  |
|  | Hand protection: Wash hands after use. For prolonged or repeated skin contact gloves  |
|  | are recommended.  |
|  | Recommended gloves:   |
|  | Material: Nitrile rubber.   |
|  | Break through time: > 480 min.  |
|  | Glove thickness: 0.5 mm.  |
|  | Remarks: Gloves should be discarded and replaced if there is any indication of  |
|  | degradation or chemical breakthrough.   |
|  | Eye protection: None required. Eye washes should be available for emergency use.  |
| SECTION 9 Physical and Chomical                | 9.1 Information on basic physical and chemical properties   |
|  | and and properties  |
| SECTION 9. Physical and Chemical<br>Properties | Appearance: Brown/black high viscosity liquid   |
| Properties                                     | Appearance: Brown/black high viscosity liquid.  |
|  | Odour: Pungent.   |
|  | Odour: Pungent.<br>pH: Not applicable.  |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.   |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.   |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)   |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.   |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.<br>Upper/lower flammability or explosive limits: Data not available.  |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.<br>Upper/lower flammability or explosive limits: Data not available.<br>Vapour pressure: Approx 1 x 10 <sup>-9</sup> Torr at 20°C.  |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.<br>Upper/lower flammability or explosive limits: Data not available.<br>Vapour pressure: Approx 1 x 10 <sup>-9</sup> Torr at 20°C.<br>Vapour density: Not applicable.   |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.<br>Upper/lower flammability or explosive limits: Data not available.<br>Vapour pressure: Approx 1 x 10° Torr at 20°C.<br>Vapour density: Not applicable.<br>Relative density: 0.94 at 20°C.   |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.<br>Upper/lower flammability or explosive limits: Data not available.<br>Vapour pressure: Approx 1 x 10° Torr at 20°C.<br>Vapour density: Not applicable.<br>Relative density: 0.94 at 20°C.<br>Water solubility: Insoluble.   |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.<br>Upper/lower flammability or explosive limits: Data not available.<br>Vapour pressure: Approx 1 x 10° Torr at 20°C.<br>Vapour density: Not applicable.<br>Relative density: 0.94 at 20°C.<br>Water solubility: Insoluble.<br>Solubility: Not applicable.  |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.<br>Upper/lower flammability or explosive limits: Data not available.<br>Vapour pressure: Approx 1 x 10° Torr at 20°C.<br>Vapour density: Not applicable.<br>Relative density: 0.94 at 20°C.<br>Water solubility: Insoluble.<br>Solubility: Not applicable.<br>Partition coefficient: n-octanol/water: Data not available.   |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.<br>Upper/lower flammability or explosive limits: Data not available.<br>Vapour pressure: Approx 1 x 10° Torr at 20°C.<br>Vapour density: Not applicable.<br>Relative density: 0.94 at 20°C.<br>Water solubility: Insoluble.<br>Solubility: Insoluble.<br>Solubility: Not applicable.<br>Partition coefficient: n-octanol/water: Data not available.<br>Auto-ignition temperature: >400°C.   |
|  | Odour: Pungent.         pH: Not applicable.         Freezing point: -1°C.         Initial boiling point and boiling range: >320°C.         Flash point: >350°C (open cup)         Flammability (solid, gas): Data not available.         Upper/lower flammability or explosive limits: Data not available.         Vapour pressure: Approx 1 x 10° Torr at 20°C.         Vapour density: Not applicable.         Relative density: 0.94 at 20°C.         Water solubility: Insoluble.         Solubility: Not applicable.         Partition coefficient: n-octanol/water: Data not available.         Auto-ignition temperature: >400°C.         Decomposition temperature: Data not available.   |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.<br>Upper/lower flammability or explosive limits: Data not available.<br>Vapour pressure: Approx 1 x 10° Torr at 20°C.<br>Vapour density: Not applicable.<br>Relative density: 0.94 at 20°C.<br>Water solubility: Insoluble.<br>Solubility: Not applicable.<br>Partition coefficient: n-octanol/water: Data not available.<br>Auto-ignition temperature: >400°C.<br>Decomposition temperature: Data not available.<br>Kinematic viscosity: 5710cSt at 40°C.  |
|  | Odour: Pungent.         pH: Not applicable.         Freezing point: -1°C.         Initial boiling point and boiling range: >320°C.         Flash point: >350°C (open cup)         Flammability (solid, gas): Data not available.         Upper/lower flammability or explosive limits: Data not available.         Vapour pressure: Approx 1 x 10° Torr at 20°C.         Vapour density: Not applicable.         Relative density: 0.94 at 20°C.         Water solubility: Insoluble.         Solubility: Not applicable.         Partition coefficient: n-octanol/water: Data not available.         Auto-ignition temperature: >400°C.         Decomposition temperature: Data not available.         Kinematic viscosity: 5710cSt at 40°C.         Explosive properties: Data not available. |
|  | Odour: Pungent.<br>pH: Not applicable.<br>Freezing point: -1°C.<br>Initial boiling point and boiling range: >320°C.<br>Flash point: >350°C (open cup)<br>Flammability (solid, gas): Data not available.<br>Upper/lower flammability or explosive limits: Data not available.<br>Vapour pressure: Approx 1 x 10° Torr at 20°C.<br>Vapour density: Not applicable.<br>Relative density: 0.94 at 20°C.<br>Water solubility: Insoluble.<br>Solubility: Not applicable.<br>Partition coefficient: n-octanol/water: Data not available.<br>Auto-ignition temperature: >400°C.<br>Decomposition temperature: Data not available.<br>Kinematic viscosity: 5710cSt at 40°C.  |
|  | Odour: Pungent.         pH: Not applicable.         Freezing point: -1°C.         Initial boiling point and boiling range: >320°C.         Flash point: >350°C (open cup)         Flammability (solid, gas): Data not available.         Upper/lower flammability or explosive limits: Data not available.         Vapour pressure: Approx 1 x 10° Torr at 20°C.         Vapour density: Not applicable.         Relative density: 0.94 at 20°C.         Water solubility: Insoluble.         Solubility: Not applicable.         Partition coefficient: n-octanol/water: Data not available.         Auto-ignition temperature: >400°C.         Decomposition temperature: Data not available.         Kinematic viscosity: 5710cSt at 40°C.         Explosive properties: Data not available. |

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| SECTION 10. Stability and Reactivity  | 10.1 Reactivity           Stable under normal conditions of use.   |
|---------------------------------------|--|
|                                       | 10.2 Chemical stability<br>Stable under normal conditions of use.  |
|                                       | <b>10.3 Possibility of hazardous reactions</b><br>Data not available.  |
|                                       | 10.4 Conditions to avoid<br>Temperatures >200°C.   |
|                                       | 10.5 Incompatible materials  |
|                                       | Strong oxidising agents.  10.6 Hazardous decomposition products  |
|                                       | Hydrogen sulphide.   |
| SECTION 11. Toxicological Information | <ul> <li>11.1 Information on toxicological effects</li> <li>Likely routes of exposure: Skin and eyes are the most likely routes for exposure.</li> <li>Inhalation of vapours at high temperatures is possible. Accidental ingestion may occur.</li> <li>Product:</li> <li>Acute oral toxicity: Low toxicity: LD50 (Rat, female): &gt;2000mg/kg.</li> </ul> |
|                                       | Acute dermal toxicity: Expected to be of low toxicity: LD50 (Rat, female): >2000mg/kg.<br>Acute inhalation toxicity: Low toxicity by inhalation. Avoid vapours from heated<br>materials which may cause irritation.<br>Skin corrosion/irritation: Repeated and prolonged skin contact may cause dry skin or  |
|                                       | irritation.<br>Eye corrosion/irritation: May cause transient irritation.<br>Respiratory or skin sensitization: Not expected to be a skin sensitizer.   |
|                                       | Aspiration hazard: Not considered an aspiration hazard.<br>Carcinogenicity/mutagenicity: Not considered a mutagenic hazard or carcinogen.  |
|                                       | This product is not considered to be a carcinogen by IARC, ACGIH, NTP or OSHA.   |
| SECTION 12. Ecological Information    | When used and/or disposed of as indicated, no adverse environmental effects are foreseen. Ecotoxicological effects based on knowledge of similar substances.<br><b>12.1 Toxicity</b>   |
|                                       | Product: Expected to be practically non-toxic.   |
|                                       | <b>12.2 Persistence and degradability</b><br>Not regarded as inherently biodegradable.   |
|                                       | 12.3 Bioaccumulative potentialHas the potential to bioaccumulate.  |
|                                       | <b>12.4 Mobility in soil</b><br>Product has low mobility in soil.  |
|                                       |  |



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|                                     | <b>12.5 Results of PBT and vPvB assessment</b><br>No data available.   |
|-------------------------------------|--|
|                                     | <b>12.6 Endocrine disrupting properties</b><br><b>Assessment:</b> The substance/mixture does not contain components considered to have<br>endocrine disrupting properties according to REACH Article 57(f) or Commission<br>Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at<br>levels of 0.1% or higher.   |
|                                     | 12.7 Other adverse effects<br>No other adverse effects envisaged.  |
| SECTION 13. Disposal Considerations | <ul> <li>13.1 Waste treatment methods</li> <li>Product: Do not contaminate any lakes, streams, ponds, groundwater or soil. Avoid flushing into drains.</li> <li>Product and packaging must be disposed of in accordance with local and national regulations.</li> <li>May be incinerated.</li> <li>Unused product may be returned for reclamation.</li> <li>Contaminated packaging: Empty remaining contents. Triple rinse containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.</li> <li>Waste code: Uncleaned packaging code 15-01-02 - Empty packaging contaminated</li> </ul> |
| SECTION 14. Transport Information   | with residues of non-hazardous substances.<br>Not classified as hazardous under air (ICAO/IATA), sea (IMDG), road (ADR) or rail  |
|                                     | (RID) regulations.<br><b>14.1 UN number</b><br>Not relevant.   |
|                                     | <b>14.2 UN proper shipping name</b><br>Not relevant.   |
|                                     | <b>14.3 Transport hazard class</b><br>Not relevant.  |
|                                     | <b>14.4 Packing group</b><br>Not relevant.   |
|                                     | 14.5 Environmental hazards<br>Not relevant.  |
|                                     | <b>14.6 Special precautions for user</b><br>Not relevant.  |
| SECTION 15. Regulatory Information  | <ul> <li>15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture</li> <li>Product is not subject to Authorisation under REACH.</li> <li>REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII): Not applicable.</li> </ul>   |



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|                               | REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59): Not applicable.  |
|-------------------------------|--|
|                               | Regulation (EC) No 1005/2009 on substances that deplete the ozone layer: Not applicable.   |
|                               | Regulation (EU) 2019/1021 on persistent organic pollutants (recast): Not applicable.   |
|                               | UK REACH List of substances subject to authorisation (Annex XIV): Not applicable.  |
|                               | GB Export and import of hazardous chemicals - Prior Informed Consent (PIC)<br>Regulation: Not applicable.  |
|                               | All constituent substances in this product are listed in the TSCA inventory.   |
|                               | 15.2 Chemical safety assessment  |
|                               | A chemical safety assessment has been performed for this substance.  |
| SECTION 16. Other Information | Compiled according to regulation 1907/EC/2006, as amended by UK REACH  |
|                               | Regulations SI 2019/758 and OSHA hazard communication guidelines.  |
|                               | <b>16.1 Changes from last issue</b><br>Complete review due to update in regulations.   |
|                               | 16.2 Abbreviations and acronyms  |
|                               | TWA: Limit Value - eight hours   |
|                               | ADN - European Agreement concerning the International Carriage of Dangerous Goo  |
|                               | by Inland Waterways; ADR - European Agreement concerning the International<br>Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial |
|                               | Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight;   |
|                               | CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008;   |
|                               | CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German   |
|                               | Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA -   |
|                               | European Chemicals Agency; EC-Number - European Community number; ECx -  |
|                               | Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical        |
|                               | Substances (Japan); ErCx - Concentration associated with x% growth rate response;  |
|                               | GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC -   |
|                               | International Agency for Research on Cancer; IATA - International Air Transport  |
|                               | Association; IBC - International code for the construction and equipment of ships  |
|                               | carrying dangerous chemicals in bulk : with standards and guidelines relevant to the code.   |
|                               | 16.3 Key literature references and sources for data  |
|                               | Company data.  |
|                               | 16.4 Classification and procedure used to derive the classification  |
|                               | Further information classification of the substance: Not classified.   |

publication. It is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not be construed as guaranteeing any specific property of the product.



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